FOR QFN, DFN, AND OTHER PAD-STYLE APPLICATIONS

A Solution for your most challenging matte tin QFN / DFN applications.

XM™ Low-Force Contacts for Matte Tin packages

Benefits

XM™ contacts are Johnstech's next advancement in contacting technology:

- · Low force
- Polished Tips only
- · Finer, smoother finish on tips provides:
 - Extended MTBA for certain matte tin platings
 - Easier cleaning
 - Less debris
 - Less aggressive witness marks

Improved Performance on Matte Tin

The XM^{TM} contacts simply complement Johnstech's existing Pad ROL® 200 product line to offer the same high-frequency performance as the existing ROL contacts, but in addition, offer a lower force design with a polished contact to reduce matte tin buildup and ease cleaning. The initial XM^{TM} configuration is for 0.5 mm pitch matte tin packages. Other configurations will follow.

An example of one customer's performance improvements included*:

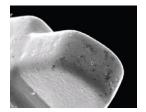
- 10-15X extended cleaning interval
- · 30% less matte tin debris
- 40% less disturbed pad area

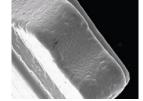
Individual results will depend on variables including the matte tin composition, handler setup, and maintenance conditions.

FEATURES & BENEFITS	
FREQUENCY	17.5GHz Matte Tin;
PITCH	≥ 0.4 mm
TEMPERATURE	-65°C to 175°C (XT™ Elastomers)
CURRENT CARRY CAPABILITY @ 100%	3.5A

Polished, Smooth Surface Finish

XM™ contacts utilize a patented process to polish the tip to provide a smooth surface finish needed to reduce matte tin oxide buildup for excellent MTBA while maintaining the long load board pad life upon which ROL® technology was founded.





SEM photos: New XM™ contact

Standard Contact

Lower Force Contacting

The new XM™ tip design and lower force elastomers combine with the polished contactor to provide:

- Lower force on sensitive packages (25 g)
- Less aggressive pad witness marks
- · Less matte tin package debris
- Excellent for multiple insertion applications (e.g., automotive)



New XM[™] contact (top) Standard contact (bottom)



New XM™ contact (right) Standard contact (left)



^{*}Compared to XL-2 contacts.

PAD ROL®200 KM™

Electrical Specifications	Matte Tin Configuration, 0.5mm Pitch XM
Electrical Length (compressed height):	2.01 mm
Inductance:	Self: 0.54 nH Mutual: 0.19 nH
Capacitance:	Ground: 0.38 pF Mutual: 0.13 pF
S ₂₁ Insertion Loss (GSG):	-1dB @ 17.5 GHz
S ₁₁ Return Loss (GSG):	-20dB @ 4.4 GHz
S ₄₁ Crosstalk (GSSG):	-20dB @ 13.3 GHz
Current Carrying Capability ¹ : (Duty cycle 100%, 50%, 1%)	3.5A, 8.1A, 10.5A
RMS Current Carrying Capability ² : (Duty cycle 100%, 50%, 1%)	
Current Leakage:	<1pA @ 10V
Nearest Decoupling Area:	1.58 mm

NOTE: Specifications for 0.5mm pitch configurations shown here. These specifications are based on a combination of internal and third-party measured testing.

Mechanical Specifications	Matte Tin Configuration
Physical Compressed Height:	1.40 mm
Contactor Life³ (# of insertions, Typical Performance):	Elastomers = 300,000 Contacts = 500,000+ Housing =2,000,000+
Contact Compliance:	0.20 mm
Contact Force (per contact):	25 grams
Contact Tip Coplanarity:	0.05 mm
Temperature:	-65°C to 175°C , (XT™ Elastomers)
Housing Material:	Torlon® 5030
Contacts:	Gold-Plated
Contact Material:	BeCuNiAu

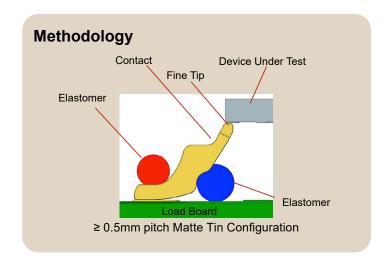
standardized to 1 Hz test cycle, 20°C temperature rise. Higher currents allowed for higher temperature rises. 3: Contact, elastomer, and housing life values are TYPICAL based on Johnstech internal testing. Actual production life will vary based on a wide range of variables including: handler, Contactor, and load board interface; handler plunge depth and velocity; device presentation; alignment plate condition; package plating material and characteristics; test floor conditions; maintenance activities; mounting/fastening techniques; site-to-site coplanarity; docking coplanarity; and temperature extremes.

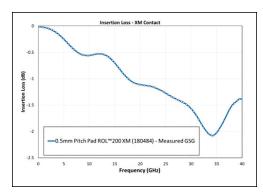


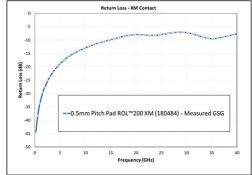
Pad witness mark (XM[™] 1 insertion)

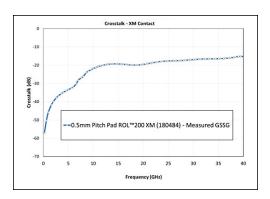


(XM™ 10 insertions)











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^{1:} Test conditions: 300 msec pulse, 20°C temperature rise. Higher currents allowed for higher temperature rises.

^{2:} RMS current carrying capacity for pulsed applications. Values based on measured steady state current capacity,